## **CLAIMS**

## I CLAIM:

1. An improved method of making macroreticular resin beads, said improvement comprising: steam stripping porogen from said resin beads under vacuum.

2. The method of claim 1 further comprising diluting to remove process aids from a mother liquor comprising said resin beads prior to said steam stripping.

- 3. The method of claim 1 further comprising maintaining a temperature below a polymerization temperature using said vacuum.
- 4. The method of claim 1 in which said process aids are selected from the group consisting of soaps, salts, and dispersion agents.
- 5. The method of claim 1 in which said resin is an adsorbent resin.
- 6. The method of claim 5 in which said method is free of the use of animal derived products.
- 7. A resin made using the improved method of claim 1.
- 8. A downstream product made utilizing the resin of claim 7 in a manufacturing process to make said product.
- 9. The downstream product of claim 8 which is a drug or precursor thereof.

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- 10. The downstream product of claim 9 in which said drug or precursor thereof is selected from the group consisting of cephalosporin C and insulin.
- 11. An improved method of making resin beads, said improvement comprising: removing processing aids from a mother liquor by continuously diluting said mother liquor with a diluent such that said processing aids are removed from said resin beads without clogging a filter.
- 12. An improved method of making macroreticular resin beads, said improvement comprising: stripping porogen from said resin beads below a temperature of deformation of said resin beads using a vacuum.

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